



Model: ACWC-600-GC-ST¹-₂-₃-₄

Description:

Four stage air-cooled water chiller system. System capacity indicated on table is the approximate BTU/hr based on a leaving fluid temperature of 50°F with an ambient air temperature of 95°F.

CAPACITY ±5% AT 50° LCWT / 95°F AMBIENT		600,000 BTU /HR					
COMPRESSOR / REFRIGERANT		(4) HERMETIC SCROLLS / R410A					
CONDENSER FANS / AIRFLOW		4 / 41,800 CFM					
CONDENSER COILS TYPE		MICROCHANNEL					
EVAPORATOR TYPE		STAINLESS STEEL / COPPER BRAZED					
FLUID CONNECTIONS		3" 150# FLANGE (IN/OUT)					
ELECTRICAL:	V - Ø - HZ	COMP RLA / LRA (ea)			FAN FLA (ea)	MCA	MOCP
- 5	230 - 3 - 60	A1/A2	51.3	300	6.6	254.5	300
		B1/B2	55.8	340			
- 6	460 - 3 - 60	A1/A2	23.1	150	3.3	119.9	125
		B1/B2	26.9	179			
DIMENSIONS		92 ¼" L x 88 ¼" W x 73" H					
WEIGHT (APPROX.)		2350 LBS					

Note: All specifications subject to change without notice. Specify voltage and ambient condition upon ordering.

MCA: Minimum circuit amps per UL 1995. MOCP: Maximum overcurrent protective device per UL 1995.

STANDARD FEATURES:

- **Controls:** Electronic programmed temperature controller with constant (set point & process) temperature readout.
- **Refrigeration Components:** Efficient scroll compressors, sight glass/moisture indicators, balanced port expansion valves, filter drier, pump down valves, fan cycling head pressure controls.
- **Process Fluid Components:** PVC "Y" strainer with 20 mesh stainless steel screen.
- **Safety Controls:** High and low refrigerant pressure, high and low fluid temperature, freeze, low water flow, internal overloads, thermal overload circuit breakers and/or safety fuses for compressors and fan motors, temperature relief fusible plug on liquid lines of each circuit.
- **Construction:** Galvanized steel frame, powder coated carbon steel cabinet, PVC flange connections.
- **Warranty:** One year parts / five year compressor.

SUITABLE AMBIENT CONDITIONS/FEATURES:

- **IND:** Indoor use only.
- **40:** Suitable for outdoor use with an ambient of 40°F ambient.
- **0:** Suitable for outdoor use to 0°F ambient. Includes Low ambient fan speed controls with (LT) models.
- **M20:** Suitable for outdoor use to -20°F ambient. Includes Low ambient fan speed controls.

¹ Flow Design (_=Portable, ST=Stationary, RF=Reverse Flow, EXCH=Extra Heat Exchanger, DP=Dual Pump, DR=Dual Return)

² Leaving Fluid Temperature (_=Standard, LT=Low Temperature-specify lowest temperature in °F)

³ Ambient Temperature Conditions (see above)

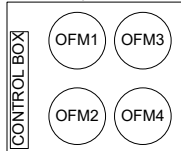
⁴ Electrical Power Code (see above)



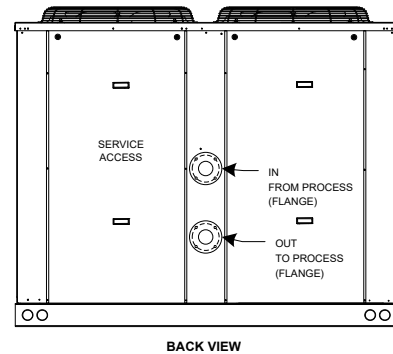
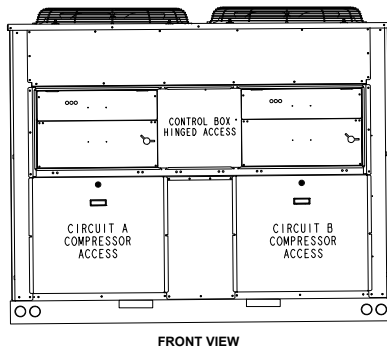
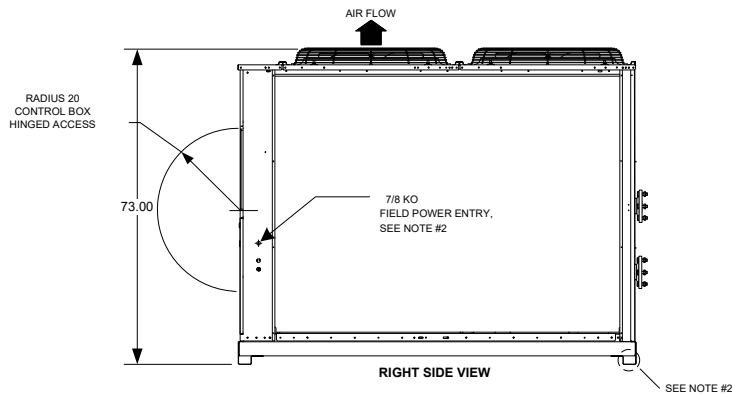
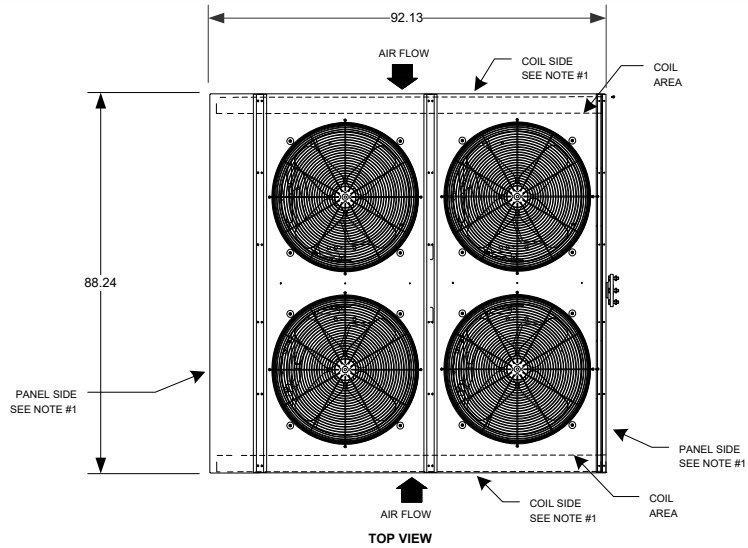
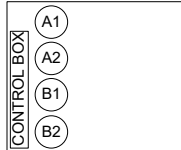
TECHNICAL SPECIFICATION

WWW.WATERCHILLERS.COM

Outdoor Fan Layout
Top View



Compressor Layout
Dual Circuit – Top View



NOTES:

- Unit must have clearances for air flow/service access as follows: (air must be directed away from machine to prevent re-circulating air back into machine coil sides.)
Top — Do not restrict.
Coil End — 42 in. from solid surface for airflow.
Panel Side — 48 in. per NEC (National Electrical Code).
- Mounting holes (17/32" Diameter) may be used to mount unit to concrete pad. They are not recommended for mounting unit to spring isolators.
- A 7/8 in. diameter hole is provided for locating field power wiring. Actual hole size required depends on field wire sizing.
- Temperature relief device located on suction line, liquid line of each circuit are equipped with a 1/4" flare field connection. Do not cap or otherwise obstruct temperature relief device.
- All chilled fluid piping should be insulated.
- Dimensions are in inches unless otherwise specified.
- Unit can be handled using the fork truck lift pockets.
- Design and layout may change depending on parts or manufacturing without notice.
- Contact Cold Shot Chillers for details or other information.

COLD SHOT CHILLERS

DRAWN ENGINEERING

ISSUED 5/20/2020

SIZE

A

DIMENSION NOTES

Dimensions are in inches
unless otherwise specified. $\pm 1/4"$

DWG NO

INSTALLATION DRAWING
ACWC-600-GC (Typical - Front-Back-Side-Top)

REV

1

SCALE

NONE

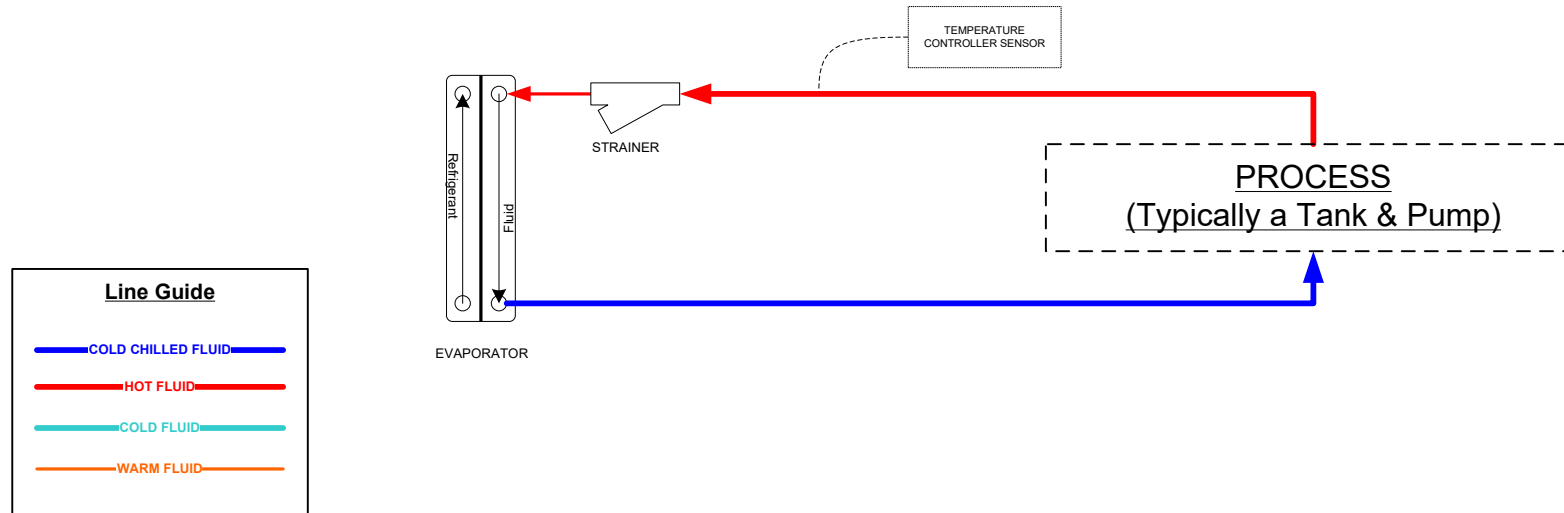
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SHEET

1



STATIONARY (ST)



COLD SHOT CHILLERS

DRAWN ENGINEERING

ISSUED 5/2020

SIZE

A

SCALE NONE

NOTES

- All designs are subject to change without notice.
- The diagrams are to be used as a basic flow diagram only.
- Color Code is for relative temperature comparison.
- Additional components may be included.
- Evaporator may be located in tank.

DESCRIPTION

Typical FLOW OPTIONS for Chiller Circuits

REV

1

DWG-CKT_ChillerCircuitFlowOptions-Typical_(0520).vsd

SHEET 5 / Stationary (ST)